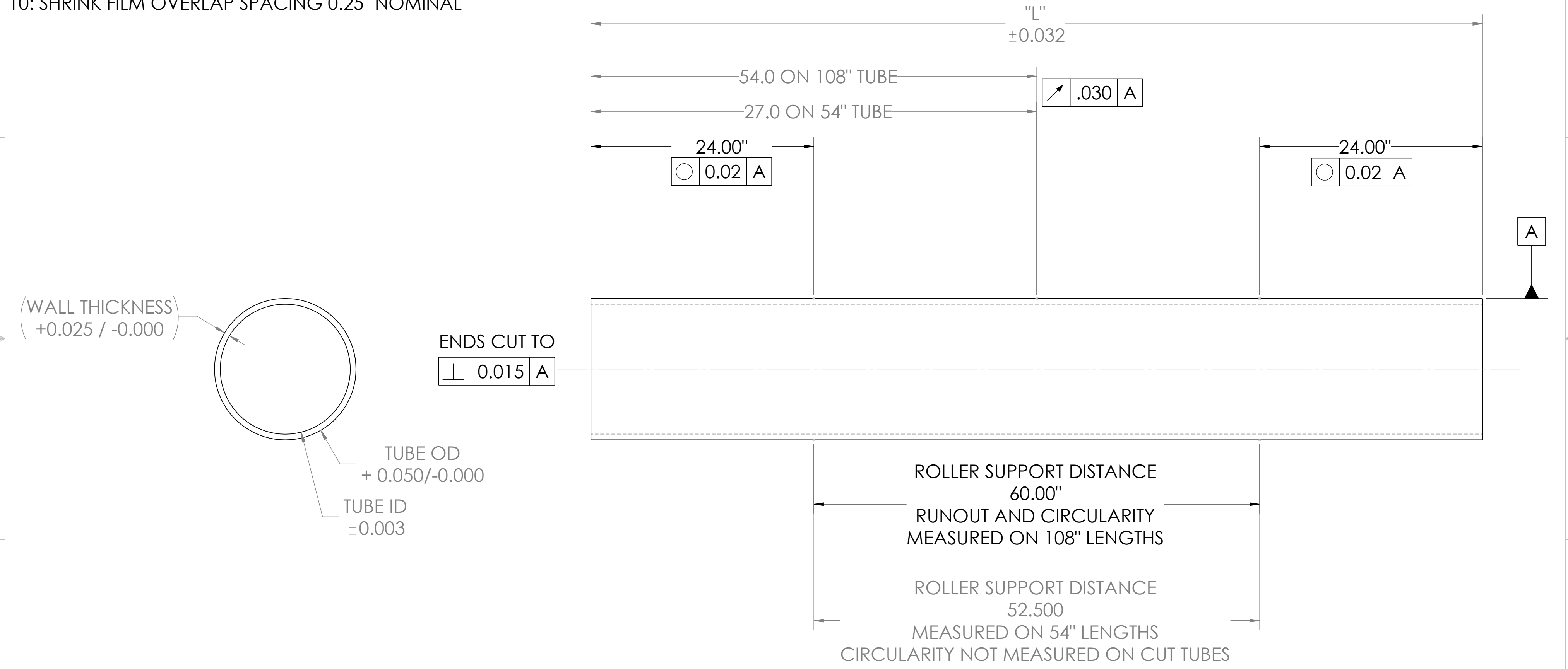


NOTES FOR ALL TUBING SIZES:

- 1: RUNOUT MEASURED IN CENTER OF 108" TUBE, ON THE OD USING NYLON ROLLERS 60" APART
2. IF RUNOUT IS MEASURED ON 54" TUBES, SET ROLLER SPACING TO 52.5"
- 3: STANDARD TUBING HAS SHRINK FILM RIDGED SURFACE
- 4: RIDGE HEIGHT OF SHRINK FILM OVERLAP ALLOWED TO BE $\pm 0.010"$ PER SIDE
- 5: NO LOOSE FIBERS ON ENDS
- 6: NO DEEP SCRATCHES OR SCUFFS ALLOWED ON OD OF TUBE
- 7: ALL MEASUREMENTS TAKEN WITH A 1/2" INDICATOR TIP
- 8: PERFORATED SHRINK FILM NOT ALLOWED UNLESS OTHERWISE SPECIFIED BY CUSTOMER
- 9: GRINDING AND PAINTING NOT ALLOWED UNLESS OTHERWISE SPECIFIED BY CUSTOMER
- 10: SHRINK FILM OVERLAP SPACING 0.25" NOMINAL



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	COMPOSITE DRIVELINES LLC	
DIMENSIONS ARE IN INCHES		DRAWN	DPL	07/07/22	TITLE: STANDARD CF CUSTOMER DWG
TOLERANCES:		CHECKED			
FRACTIONAL $\pm 1/16$		ENG APPR.			
ANGULAR: MACH ± 1 BEND ± 1		MFG APPR.			
TWO PLACE DECIMAL ± 0.010		Q.A.			SIZE DWG. NO.
THREE PLACE DECIMAL ± 0.005		COMMENTS:			REV B
INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:4 WEIGHT: SHEET 1 OF 2
MATERIAL					
STANDARD MOD CF					
FINISH					
0.75" OL SHRINK FILM					
DO NOT SCALE DRAWING					

Carbon Fiber Tubing

CDL Part #	Description	Tube ID (in)	Tube OD (in)	Wall Thickness (in)	Tube Length "L" (in)
Standard Flex 0.125" Wall Thickness					
2" 125-10800	2" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	2.000	2.250	0.125	108.5
2.5" 125-10800	2.5" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	2.500	2.750	0.125	108.5
2.98"-125-10800	2.98 "ID Carbon Fiber tube with .125 wall x 108" Standard Flex	2.980	3.230	0.125	108.5
3" 125-10800	3" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	3.000	3.250	0.125	108.5
3.5" 125-10800	3.5" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	3.500	3.750	0.125	108.5
4" 125-10800	4" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	4.000	4.250	0.125	108.5
4.5" 125-10800	4.5" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	4.500	4.750	0.125	108.5
5" 125-10800	5" ID Carbon Fiber tube with .125 wall x 108" Standard Flex	5.000	5.250	0.125	108.5
Standard Flex 0.155" Wall Thickness					
2" 155-10800	2" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	2.000	2.310	0.155	108.5
2.5" 155-10800	2.5" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	2.500	2.810	0.155	108.5
3" 155-10800	3" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	3.000	3.310	0.155	108.5
3.5" 155-10800	3.5" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	3.500	3.810	0.155	108.5
4" 155-10800	4" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	4.000	4.310	0.155	108.5
4.5" 155-10800	4.5" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	4.500	4.810	0.155	108.5
5" 155-10800	5" ID Carbon Fiber tube with .155 wall x 108" Standard Flex	5.000	5.310	0.155	108.5
Flex 1 - Stiffest (Blue)					
2" 125-10800 Flex 1	2" ID Carbon Fiber tube with .125 wall x 108" flex rate 1	2.000	2.250	0.125	108.5
2.5" 125-10800 Flex 1	2.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 1	2.500	2.750	0.125	108.5
3" 125 -10800 Flex 1	3" ID Carbon Fiber tube with .125 wall x 108" flex rate 1	3.000	3.250	0.125	108.5
3.5" 125-10800 Flex 1	3.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 1	3.500	3.750	0.125	108.5
Flex 2 - More Flex Than Standard 0.125" Wall (Glass / Carbon Hybrid)					
2" 125 -10800 Flex 2	2" ID Carbon Fiber tube with .125 wall x 108" flex rate 2	2.000	2.250	0.125	108.5
2.5" 125-10800 Flex 2	2.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 2	2.500	2.750	0.125	108.5
3" 125-10800 Flex 2	3" ID Carbon Fiber tube with .125 wall x 108" flex rate 2	3.000	3.250	0.125	108.5
3.5" 125 -10800 Flex 2	3.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 2	3.500	3.750	0.125	108.5
Flex 3 - Most Flex					
2" 125-10800 Flex 3	2" ID Carbon Fiber tube with .125 wall x 108" flex rate 3	2.000	2.250	0.125	108.5
2.5" 125-10800 Flex 3	2.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 3	2.500	2.750	0.125	108.5
3" 125-10800 Flex 3	3" ID Carbon Fiber tube with .125 wall x 108" flex rate 3	3.000	3.250	0.125	108.5
3.5" 125-10800 Flex 3	3.5" ID Carbon Fiber tube with .125 wall x 108" flex rate 3	3.500	3.750	0.125	108.5
Performance Truck - 0.186" Wall, T910 Carbon					
4.00" 186-10800 PT	4" ID Carbon Fiber tube with .186 wall x 108" Performance Truck	4.000	4.372	0.186	108.5
5.00" 186-10800 PT	5" ID Carbon Fiber tube with .186 wall x 108" Performance Truck	5.000	5.375	0.186	108.5

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TOLERANCES:		CHECKED			
FRACTIONAL ± 1/16		ENG APPR.			
ANGULAR: MACH ± 1 BEND ± 1		MFG APPR.			
TWO PLACE DECIMAL ±.010		Q.A.			
THREE PLACE DECIMAL ±.005		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:		TITLE: STANDARD CF CUSTOMER DWG			
MATERIAL: STANDARD MOD CF		SIZE DWG. NO. REV B			
FINISH: 0.75" OL SHRINK FILM		SCALE: 1:4 WEIGHT: SHEET 2 OF 2			
DO NOT SCALE DRAWING					



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